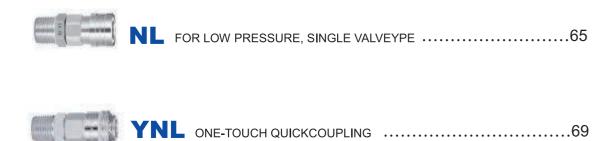


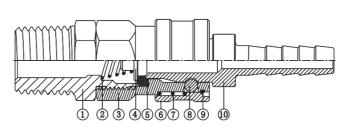
INDEX







FOR LOW PRESSURE, SINGLE VALVE TYPE



Item	Part Description			
1	Adapter			
2	Valve spring			
3	Socket body			
4	Valve			
5	Packing			
6	Sleeve			
7	Sleeve spring			
8	Ball			
9	Stop ring			
10	Plug			

FEATURES

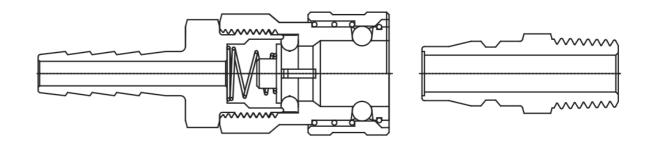
The shutoff valve built into the socket opens when the plug is inserted, and closes when the plug is removed. Therefore, it is not necessary to operate the main valve when inserting or removing the plug.

Both the socket and plug are available with male thread connection, female thread connection, or hose connection. Such connections can be combined as desired.

The NL-40 series are identical in size and interchangeable. The NL-20 series are also interchangeable with one another.

The main body is made of steel, brass or stainless steel.

A variety of models are available. You can select the best model to suit your specific operating conditions and applications.



AFK



MATERIAL CHARACTERISTICS

Size		NL-20			NL-40			
	oize	1/8"	1/4"	3/8"	1/2"	1/2"	3/4"	1"
Material of Socket / Plug Body		Steel (Chrome plated) CS / Brass C3604 /Stainless Steel 304						
Connection	SOCKET	Famale throad (F) / Male throad (M) / Lleas nimble / Ll						
Method	PLUG	Female thread (F) / Male thread (M) / Hose nipple (H)						
Working Pressure	STEEL	15 (20)						
(Max. Working								
Pressure)kg f / cm2	STAINLESS STEEL	15 (20)						
0-ring and Valve	e Packing Material	NBR/ Viton						
	STEEL				Air / Oi			
Applicable Fluid	BARSS	Air / Water /Oil EL Air / Water /Oil						
	STAINLESS STEEL							
L	Jse	Pneumatic tool, Pneumatic piping, Pneumatic machinery, Water piping, etc.						

EXPLANATION

When disconnecting:

The sleeve of the socket is moved to the socket side and then stainless steel ball can move freely in the outer circumferential direction. The plug is pushed out by the reaction force of the valve spring. As a result, the valve closes automatically to stop fluid from flowing.

When connecting:

The plug is inserted while the sleeve remains on the socket side, and then valve opens and fluid flows. The sleeve returns to its former position by the force of the spring and the stainless steel ball locks in place to ensure connection. The valve packing completely prevents fluid leakage.

Remark

Fluid must flow from the socket to the plug because of the single valve design.

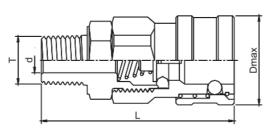
When connecting this coupling to vibration tools or machinery, installing a 30cm rubber hose between the tool and the coupling.

ORDERING INFORMATION

AS4-	21		PF-	N
CLASSIFICATION AND MATERIAL	THREAD SIZE	HOSE SIZE	PRODUCT NAME	THREAD TYPE
AS4:SS304QUICK COUPLING	21 : 1/8"	21 :1/4"	SM:SOCKET - MALE THREAD	R:BSPT THREAD
ABR:BRASSQUICK COUPLING	22 : 1/4"	22 :5/16"	SF:SOCKET - FEMALE THREAD	N:NPTTHREAD
AFE:STEELQUICK COUPLING	23 : 3/8"	23 :3/8"	SH:SOCKET - HOSE NIPPLE	
	24 : 1/2"	24 :1/2"	PM:PLUG - MALE THREAD	
	44 : 1/2"	44 :1/2"	PF:PLUG - FEMALE THREAD	
	46 : 3/4" 46 :3/4"		PH:PLUG - HOSE NIPPLE	
	48 : 1"	48 :1"		

SOCKET (S)

Model SM Socket-Male Thread

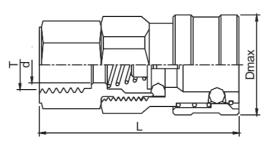


Part No.	Male Thread Size T(pt)	Dimensions (mm)			
		L	Damx.	d	
21SM	1/8"	51.5	Ф25	Ф5	
22SM	1/4"	54.5	Ф25	Ф7	
23SM	3/8"	55.5	Ф25	Ф9	
24SM	1/2"	58.5	Ф25	Ф9	
44SM	1/2"	65.0	Ф35	Ф12	
46SM	3/4"	67.0	Ф35	Ф18	
48SM	1"	72.0	Ф35	Ф18	

THE SLEEVES OF SOCKETS IN STEEL ARE WITH KNURLING. THE O.D. SIZE FOR NL-20 SERIES SLEEVE IS ϕ 25.4 AND NL-40 SERIES SLEEVE IS ϕ 35.

Model SF

Socket-Female Thread

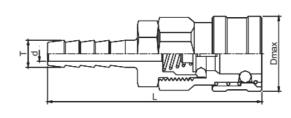


Part No.	Female Thread Size T(pt)	Dimensions (m		n)	
	Temale Thead Size T(pt)	L	Damx.	d	
21SF	1/8"	44.5	Ф25	Ф5	
22SF	1/4"	50.0	Ф25	Ф7	
23SF	3/8"	51.0	Ф25	Ф9	
24SF	1/2"	54.5	Ф25	Ф9	
44SF	1/2"	60.0	Ф35	Ф15	
46SF	3/4"	60.0	Ф35	Ф15	
48SF	1"	68.0	Ф35	Ф15	

THE SLEEVES OF SOCKETS IN STEEL ARE WITH KNURLING. THE O.D. SIZE FOR NL-20 SERIES SLEEVE IS ϕ 25.4 AND NL-40 SERIES SLEEVE IS ϕ 35.

Model SH

Socket-Hose Nipple



Part No.	Hose Size	Dimensions (mm)			
		L	Damx.	d	
21SH	1/8"	70.5	Ф25	Ф4	
22SH	1/4"	71.5	Ф25	Ф5	
23SH	3/8"	75.5	Ф25	Ф7.5	
24SH	1/2"	75.5	Ф25	Ф9	
44SH	1/2"	82.0	Ф35	Ф9	
46SH	3/4"	88.0	Ф35	Ф15	
48SH	1"	94.0	Ф35	Ф17	

THE SLEEVES OF SOCKETS IN STEEL ARE WITH KNURLING. THE O.D. SIZE FOR NL-20 SERIES SLEEVE IS ϕ 25.4 AND NL-40 SERIES SLEEVE IS ϕ 35.

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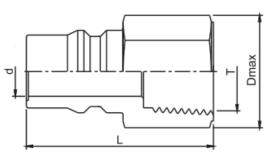
PLUG (P)

Model PM
Plug-Male Thread

Part No.	Male Thread Size T(pt)	Dimensions (mm)			
	iviale Tilleau Size T(pt)	L	Damx.	d	
21PM	1/8"	36.5	H14	Ф7.5	
22PM	1/4"	40.0	H14	Ф7.5	
23PM	3/8"	41.5	H17	Ф7.5	
24PM	1/2"	44.5	H21	Ф7.5	
44PM	1/2"	48.0	H21	Ф12	
46PM	3/4"	51.5	H27	Ф12	
48PM	1"	55.5	H35	Ф12	

Model PF

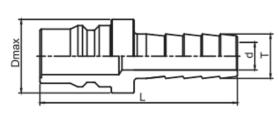
Plug-Female Thread



Part No.	Female Thread Size T(pt)	Dimensions (mm)		
rait No.		L	Damx.	d
21PF	1/8"	33.0	H14	Ф7.5
22PF	1/4"	36.0	H17	Ф7.5
23PF	3/8"	37.0	H19	Ф7.5
24PF	1/2"	40.0	H24	Ф7.5
44PF	1/2"	45.5	H24	Ф12
46PF	3/4"	46.0	H30	Ф12
48PF	1"	51.5	H38	Ф12

Model PH

Plug-Hose Nipple

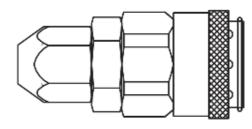


Part No.	Hose Size	Dimensi	Dimensions (mm)		
rait No.	11056 3126	L	Damx.	d	
21PH	1/8"	56.5	Ф16	Ф7.5	
22PH	1/4"	57.5	Ф16	Ф7.5	
23PH	3/8"	61.5	Ф16	Ф7.5	
24PH	1/2"	61.5	Ф18	Ф7.5	
44PH	1/2"	65.0	Ф24	Ф9.0	
46PH	3/4"	71.0	Ф24	Ф12	
48PH	1"	79.5	Ф30	Ф12	

ONE-TOUCH QUICK COUPLING (FOR PLUGS, REFER TO NL-20 SERIES)

SOCKET(S)

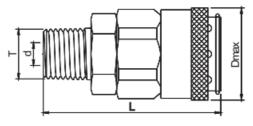
Model YSA(B) Socket-Nut



Part No.	Socket Size				
	I.D.	O.D			
21YSA	Ф5.0	Ф8.0			
22YSA	Ф6.5	Ф9.5			
22YSB	Ф6.5	Ф10.0			
23YSA	Ф8.0	Ф12.0			
23YSB	Ф9.0	Ф12.7			

Model YSM

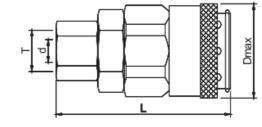
Socket-Male Thread



Part No.	Male Thread Size T(pt)	Dimensions (mm)			
		L	Damx.	d	
21YSM	1/8"	54.5	Ф25	Ф4.0	
22YSM	1/4"	55.5	Ф25	Ф7.5	
23YSM	3/8"	57.5	Ф25	Φ7.5	
24YSM	1/2"	59.5	Ф25	Ф9.0	

Model YSF

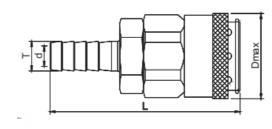
Socket-Female Thread



Part No.	Female Thread Size T(pt)	Dimensions (mm)			
		L	Damx.	d	
21YSF	1/8"	52.5	Ф25	Ф7.5	
22YSF	1/4"	52.5	Ф25	Ф7.5	
23YSF	3/8"	54.5	Ф25	Ф7.5	
24YSF	1/2"	54.5	Ф25	Ф9.0	

Model YSH

Socket-Hose Nipple

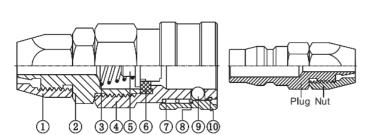


Part No.	Hose Size	Dimensions (mm)						
	nose size	L	Damx.	d				
21YSH	1/4"	72.5	Ф25	Ф4.0				
22YSH	5/16"	72.5	Ф25	Ф5.0				
23YSH	3/8"	76.5	Ф25	Ф7.5				
24YSH	1/2"	78.5	H26/30	Ф9.0				

AFK



NUT COUPLING



Item	Part Description
1	Nut
2	Adapter
3	Valve spring
4	Socket body
5	Valve
6	Valve packing
7	Sleeve
8	Sleeve spring
9	Ball
10	Stop ring

ORDERING INFORMATION

AFE-	21	SA
CLASSIFICATION AND MATERIAL	HOSE SIZE (ID.*OD.) (mm)	CONNECTION TYPE
AFE: STEELQUICK COUPLING	20: 4*6	SA: SOCKET - NUT
	22: 6.5*9.5	SB: SOCKET - NUT
	22: 6.5*10	PA: PLUG - NUT
	23: 8*12	PB: PLUG - NUT
	23: 9.5*12.7	
	20: 4*6	

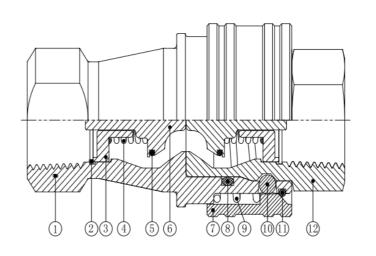
NOTE: Nut coupling 21 23 sockets in steel are available with one touch type. For ordering one touch type, add a prefix Y to the part number of the product name of the selected socket.

Example: AFE 23SA → AFE 23YSA

SPECIFICATIONS

Part N	lo.	Hose Size (mm)				
Socket (S)	Plug (P)	I.D.	O.D.			
20SA	20PA	Ф4.0	Ф6.0			
21SA	21PA	Ф5.0	Ф8.0			
22SA	22PA	Ф6.5	Ф9.5			
22SB	22PB	Ф6.5	Ф10			
23SA	23PA	Ф8.0	Ф12			
23SB	23PB	Ф9.5	Ф12.7			

FOR MIDDLE & LOW PRESSURE, TWIN VALVE TYPE



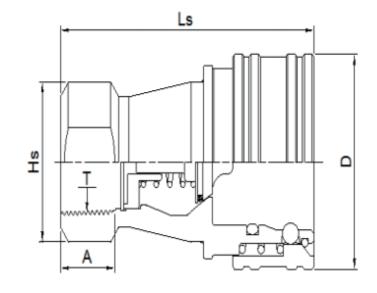
Item	Part Description
1	Socket body
2	Snap ring
3	Valve holder
4	Valve spring
5	Valve packing
6	valve
7	Sleeve
8	O- ring
9	Sleeve spring
10	Ball
11	Snap
12	Plug

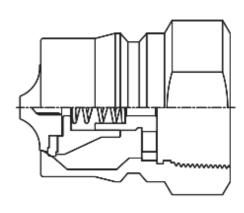
FEATURES

Both the socket and plug of this twin-valves coupling form a shut off valve. The moment the socket and plug are disconnected, both the socket and plug sides are completely sealed.

Because the coupling has been made with great precision by fully utilizing the newest machining technology, a superior sealing performance is ensured even as the socket and plug are connected or disconnected.

The passage opens while the socket and plug are connected andoses while they are disconnected.





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MATERIAL CHARACTERISTICS

Siz	1/8"	1/4"	3/8"	1/2"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	
Material of Sock	Brass C3604 / Stainless Steel 304,316/316L										
SOCKET		Face also Thomas d. (F.)									
Connection Method	PLUG	Female Thread (F)									
Connection Method	BARSS	50	(75)		30 (45)		2	0 (30)		15 (23	3)
	STAINLESS STEEL	210	210 (235)		180 (200)		130 (145)		100 (110)		10)
0-ring and Valve I	0-ring and Valve Packing Material			NBR/Viton/EPDM/FFKM							
	BARSS	Gasoline / Heavy Oil / Kerosene / Water / Steam									
Applicable Fluid	STAINLESS	Acidia fluid / Alkalina fluid / Drina									
	STEEL	Acidic fluid / Alkaline fluid / Brine									
Use		Water piping, Sea-water piping, Oxygen piping, Acetylene piping, Air piping,									
US	Chemicals, Chemical plant, High pressure gas piping										

EXPLANATION

When disconnecting:

The sleeve of the socket is moved to the socket side, and then the stainless steel ball can move freely in the outer circumferential direction. The plug is disconnected from the socket by the reaction forces of the socket and plug valve springs. The moment plug is disconnected, the valves on both socket and plug sides shut off to stop the fluid from flowing.

When connecting:

The plug is inserted while the sleeve remains on the socket side, and then the sleeve returns to its former position by the force of the sleeve spring and the stainless steel ball locks in place to ensure connection. At this time, the valves on the socket and the plug side push against each other to open the passage and allow fluid to flow. The O-ring completely prevents fluid leakage.

Remark

The chemical resistance depending on the O-ring and valve packing material. Select the material that is best for the fluid.

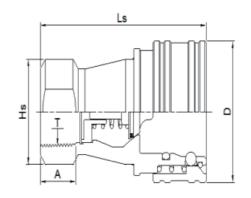
Sockets can be connected with plugs only when their nominal diameters are the same.

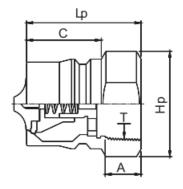
If the connection side is equipped with a hose nipple or a female thread, use a commercially available joint.

ORDERING INFORMATION

AS4-	KSS	01	N	(V)
CLASSIFICATION AND MATERIAL	PRODUCT NAME	THREAD SIZE	THREAD TYPE	PACKING MATERIAL
AS6:SS316/316L QUICK COUPLING	KSP:KS PLUG	01 : 1/8"	R:BSPT THREAD	V :VITON
AS4:SS304 QUICK COUPLING	KSS:KS SOCKET	02 : 1/4"	N:NPTTHREAD	N : NBR
ABR:BRASS QUICK COUPLING		03 : 3/8"		EP:EPDM
		04 : 1/2"		
		05 : 5/8"		
		06 : 3/4"		
		08 : 1"		
		12 : 1-1/4"		
		14 : 1-1/2"		
		16 : 2"		

SOCKET (S) PLUG (P)





Female			Plug									
Thread Size	Part No.		Dim	ensions	s (mm)	Part No.	Dimensions (mm)					
T(PT)		Ls	D	Α	Hs		Lp C		А	Нр		
1/8"	KSS01	48	24.0	11	Face14*R18	KSP01	29	19.0	11	H14		
1/4"	KSS02	58	27.5	13	Face19*R22	KSP02	36	22.5	13	H17		
3/8"	KSS03	65	34.5	13	Face22*R25	KSP03	40	25.0	13	H21		
1/2"	KSS04	72	44.0	15	Face29*R31.5	KSP04	44	28.0	15	H27		
3/4"	KSS06	90	54.5	17	Face35*R39	KSP06	54	35.5	17	H35		
1"	KSS08	102	64.0	20	Face41*R48	KSP08	62	40.0	20	H41		
1-1/4"	KSS12	112	77.5	24	Face54*R59	KSP12	70	45.0	24	Face54*R59.5		
1-1/2"	KSS14	124	88.0	24	Face63*R69	KSP14	75	49.0	24	Face63*R69		
2	KSS16	132	100	27	Face70*R80	KSP16	84	50.5	27	Face70*R79.5		

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